



PSPG Renewables, May 2012

# Solar Power Plants from ABB

## We make Solar Power reliable and affordable

# ABB offers turn key solar power plants

## Reliable execution and guaranteed performance

### CSP power plants

- Cost effective direct steam generation
- High efficient power generation with steam parameters up to 130 bar, 530°C steam
- Highest yield per m<sup>2</sup> land
- In cooperation with Novatec Solar



### CPV power plants

- Outstanding solar electrical efficiency with triple junction cell and dual axis tracking.
- Prefabricated and tested modular plug and play system
- In cooperation with Greenvolts



### PV power plants

- Optimized integrated solution
- Maximum yield at each moment of day
- Integration into grid
- Independent from module supplier



# Three solar technologies for different applications

## Highest performance for every environment

### CSP power plants

- Utility scale power plant from 50 MW to 250 MW
- Dispatchable energy from plant with thermal storage
- Process heat / steam
- Solar resource: high DNI area



### CPV power plants

- Utility scale power plant 1 to 50 MW
- Dezentralized power plants from 100 kW
- Solar resource: high DNI area



### PV power plants

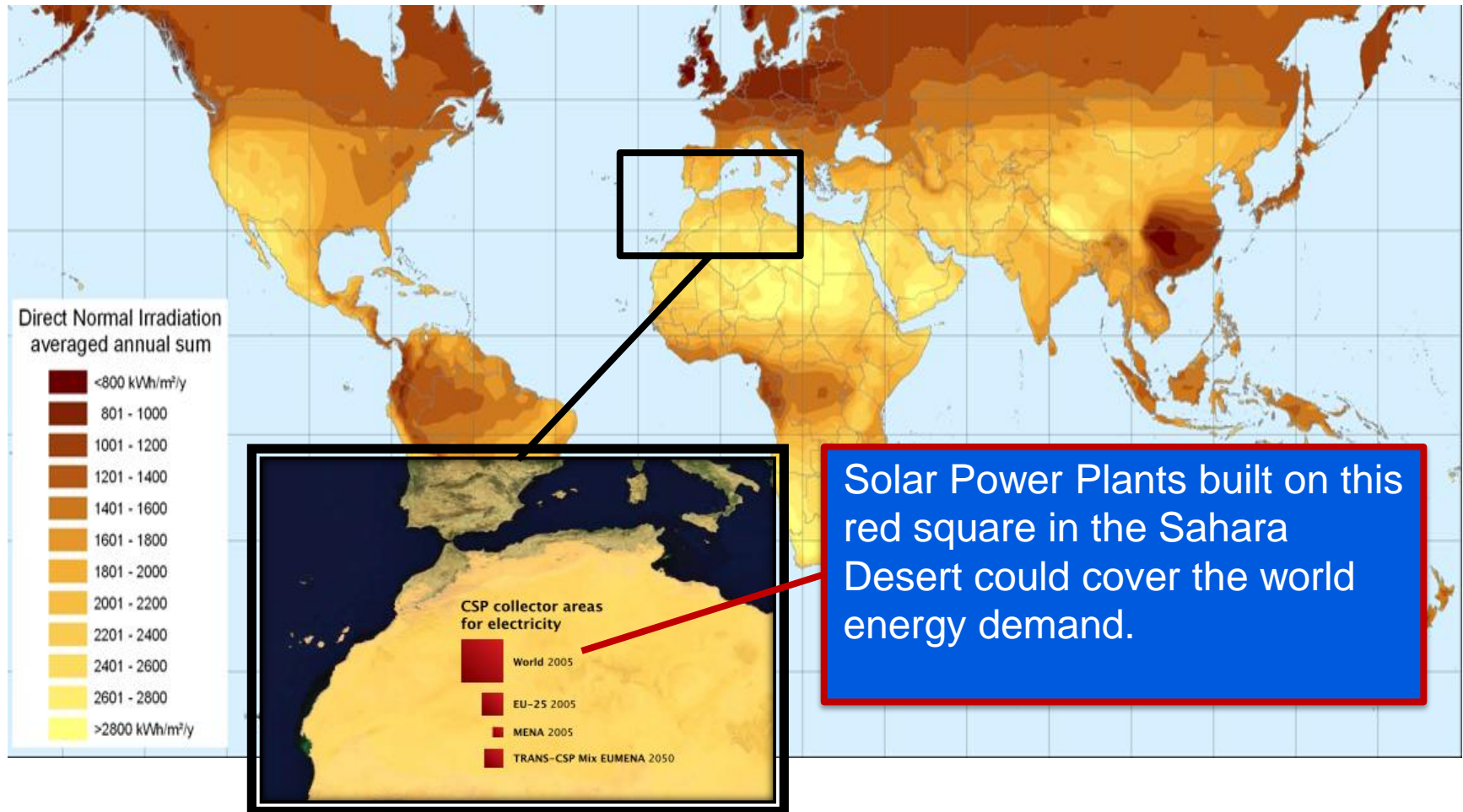
- Utility scale power plant 1 to 100 MW
- Industrial roof top installation from 500 kW
- Solar resource: all level of global irradiation





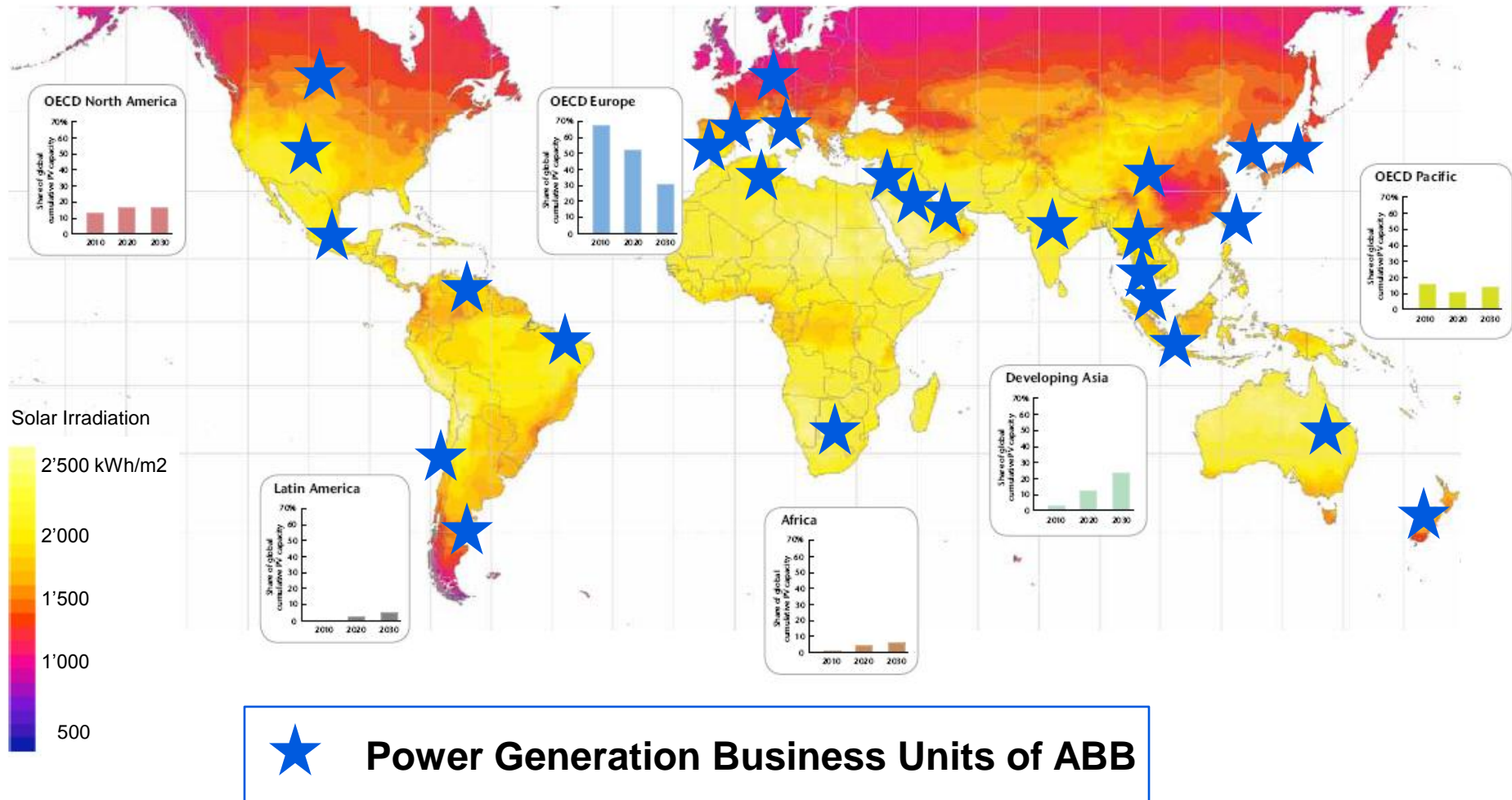
# Solar resource is abundant

Within 6 hours deserts receive more energy from the sun than humankind consumes in a year. «Dr. Gerhard Knies, Desertec»



# Solar power plants for the solarbelt of the world

## ABB's global footprint covers relevant solar markets



# The High DNI Areas of the World Highest Yield with CSP and CPV

## SW USA:

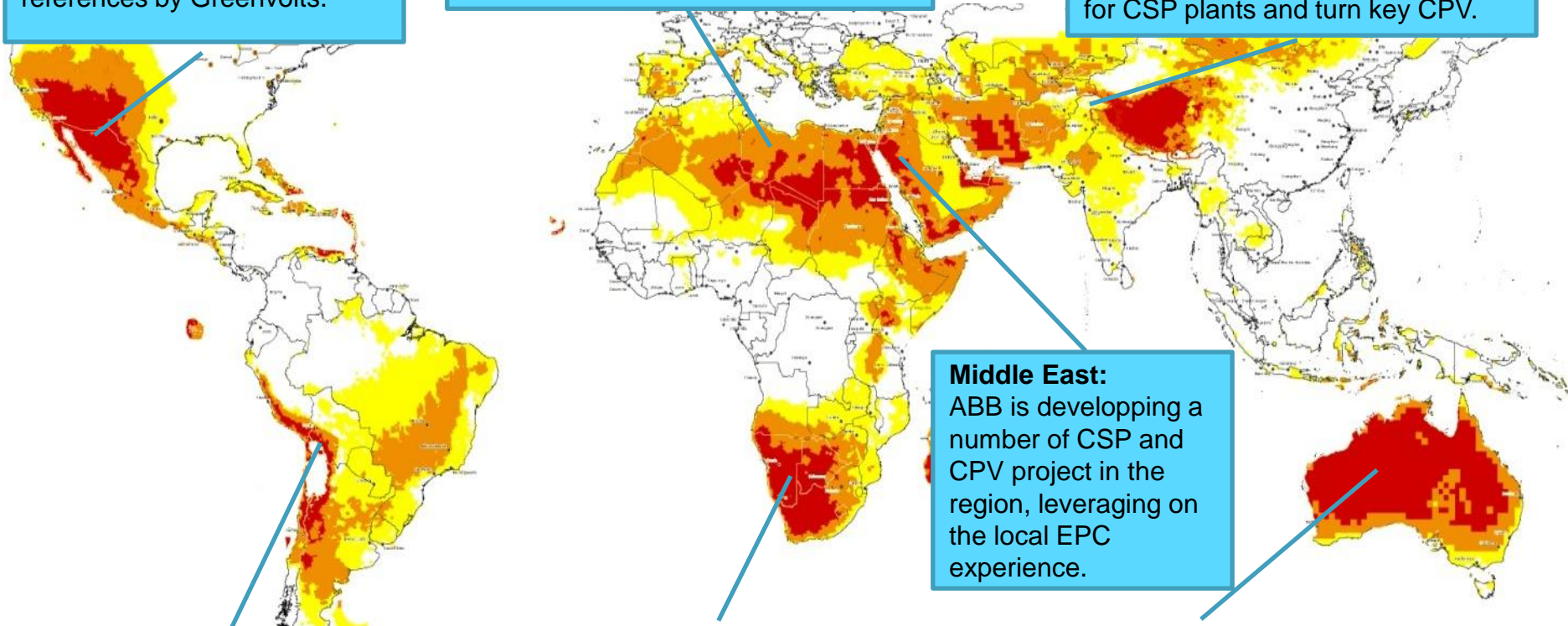
Excellent conditions for CPV and CSP. Many CPV references by Greenvolts.

## North Africa and Medditerane:

CSP references built in Spain by Novatec. Further development with focus on Northafrica.

## India:

First CSP plant by Novatec about to start execution.  
ABB/Novatec offer the Solar Boiler for CSP plants and turn key CPV.



## Chile:

Excellent solar resources in remote areas.  
Focus on remote operations such as mining and offer solar process heat and solar electricity.

## South Africa:

ABB has delivered the first utility PV plant.  
ABB is developing a number of utility PV, CPV and CSP plants.

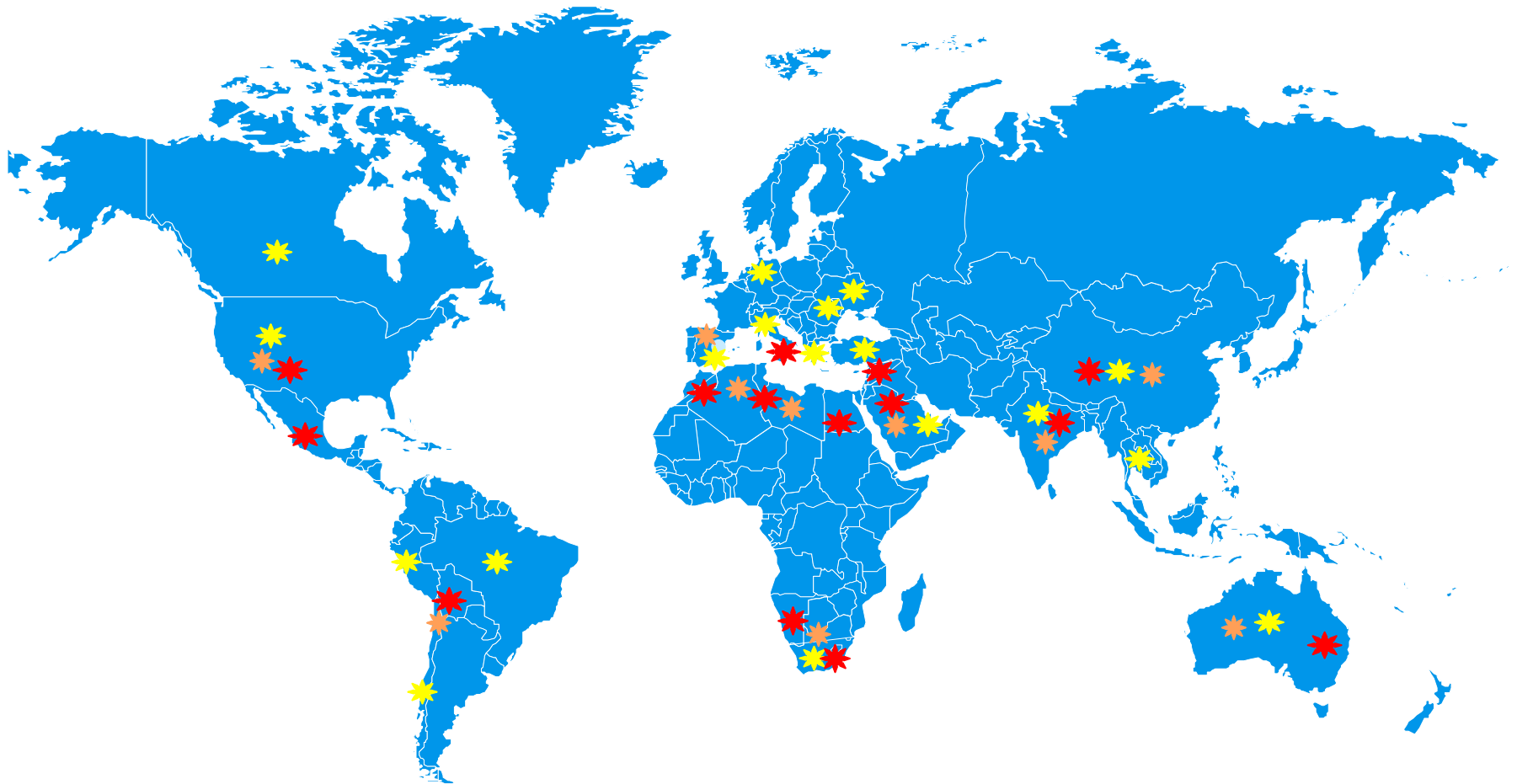
## Middle East:

ABB is developing a number of CSP and CPV project in the region, leveraging on the local EPC experience.

## Australia:

ABB is well positioned with its subsidiary Powercorp who is specialized in the integration of solar resources into islands grids.

# Solar Target markets



★ CSP   ★ PV   ★ CPV

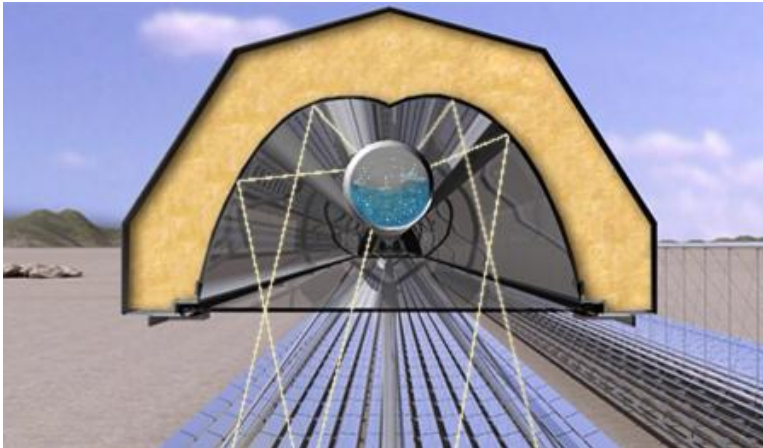
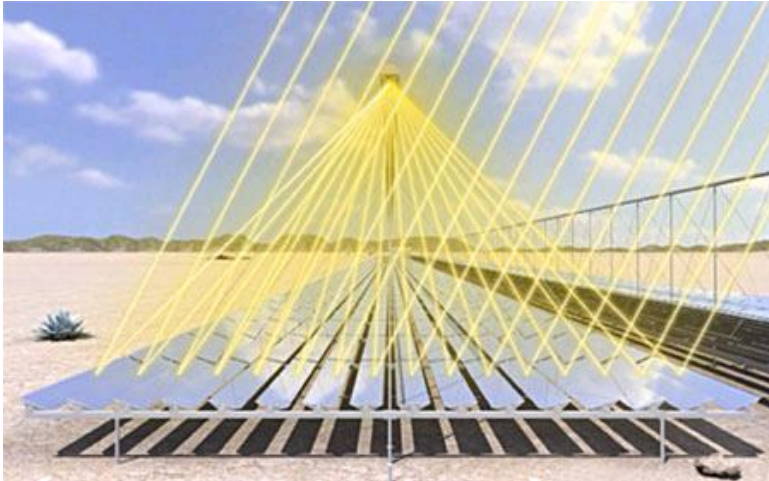




# Concentrated Solar Power In Cooperation with Novatec Solar



# Concentrated Solar Power Technical Concept



The solar radiation is harvested and concentrated by a Fresnel reflector.

Eight rows of mirrors are continuously tracked to focus the radiation to the receiver.

Water is pumped through the receiver tube, generating steam at 100 bar with temperatures of up to 500°C.

The steam runs a turbine to generate electricity or is used for other processes.

ABB cooperates exclusively with NOVATEC Solar who has developed the most efficient CSP technology.

# Concentrated Solar Power Application

## CSP Power Plants

- New Solar Thermal Power Plants
  - From 50 to 250 MWe
  - Efficient with 500°C / 100 bar
- Integrated Solar Combined Cycle
  - Solar only at day, CC at night
  - Fossil Fuel saver



## CSP Process Steam

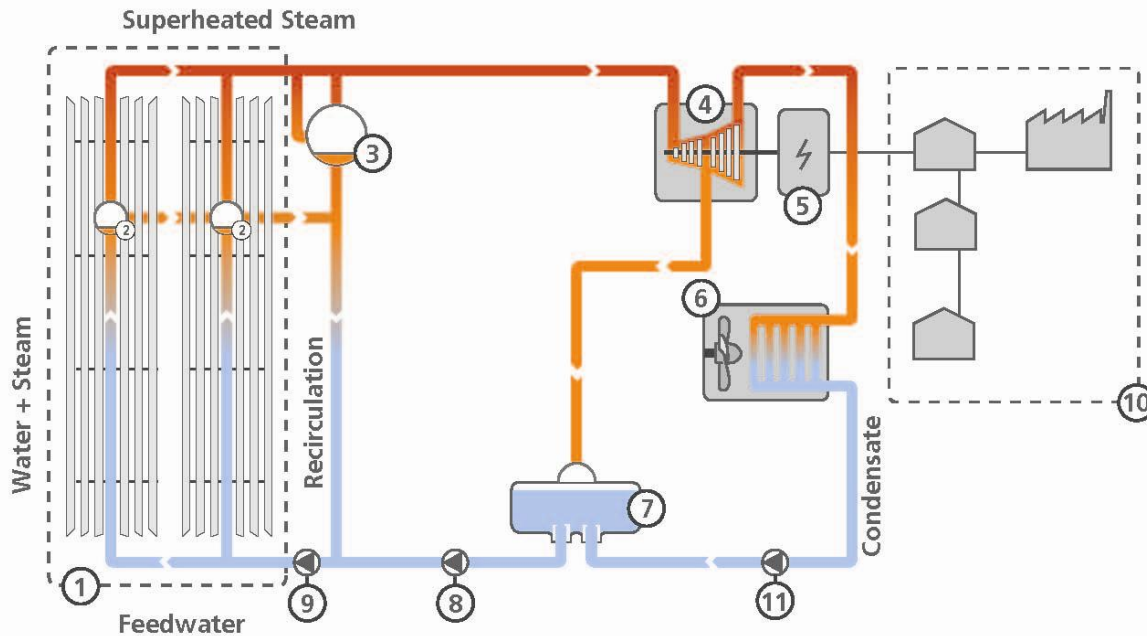
- Desalination of Seawater
- Solar Cooling
  - District Cooling Networks
  - LNG production
- Enhanced Oil Recovery
- Process Steam for Industry

# CSP: Typical Set Up

## ABB integrates Solar Boiler from Novatec Solar

Solar Boiler  
by Novatec Solar

Turn Key Power Plant  
by ABB



- 1. Solar Field
- 2. Steam Separator
- 3. Volume Balance Tank
- 4. Turbine

- 5. Generator
- 6. Air-Cooled Condenser
- 7. Deaerator/Feedwater Tank
- 8. Feedwater Pump

- 9. Recirculation Pump
- 10. Public Electricity Grid
- 11. Condensate Pump

ABB offers Turn Key solutions for all CSP applications with Novatec Solar as the nominated subcontractor for the Solar Field.

ABB is a relevant strategic minority shareholder of Novatec Solar.

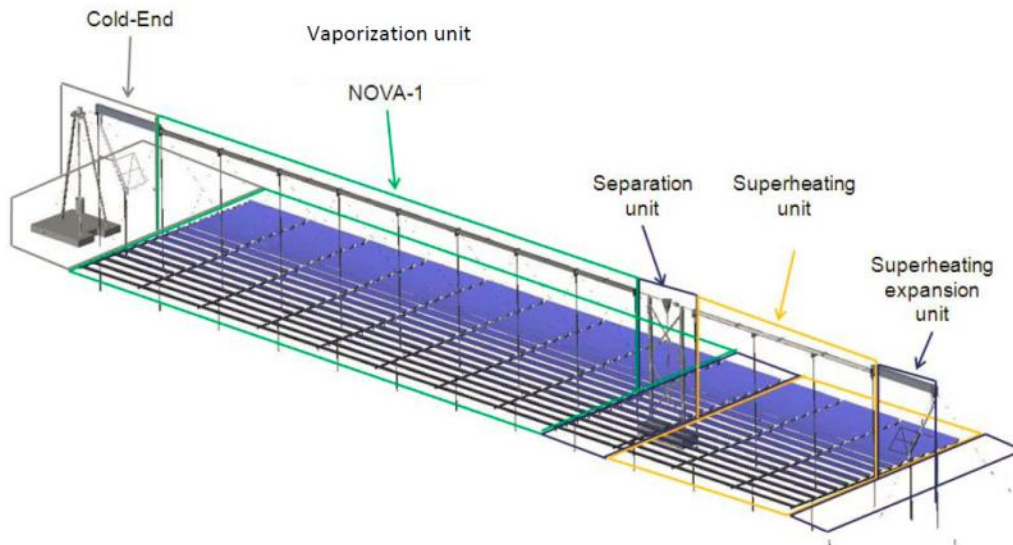


# Highly Efficient Linear Fresnel Technology

## Direct Steam Generation with Super Heater

The latest Generation of Linear Fresnel Technology in operation since August 2011:

- 700 m evaporator followed by 300 m Super Heater section
- Stable and controlled steam up to 130 bar and stable temperature up to 530° C
- Standard steam turbines as designed for combined cycle power plants allow for high efficiency of 38% which results in lower costs



# Maintenance of Mirror Field

## Low OPEX with flat mirrors



Parabolic trough

- ⇒ High water consumption
- ⇒ High labor cost

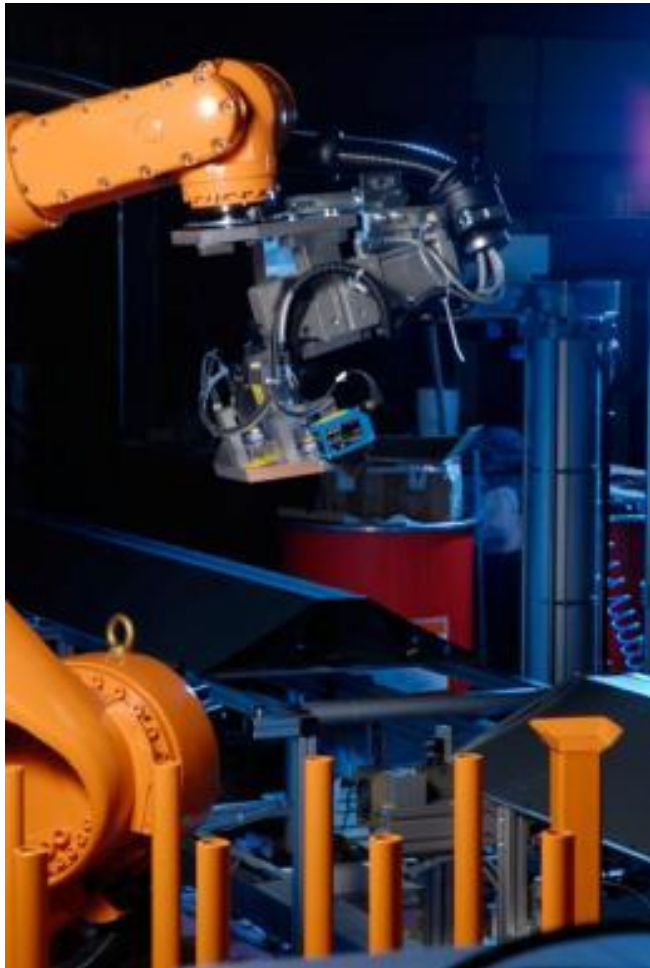


Nearly flat mirrors are cleaned by a robot

- ⇒ Very low water consumption
- ⇒ Low labor costs

# Automated Manufacturing System

## Workshop built locally, close to site



- Local fabrication of key components
- Standardized process guarantee high level of quality
- High potential of local content supply
- High skilled job creation
- Low logistic costs
- Local value creation





# Modular System

## Quick and Easy Site Assembly

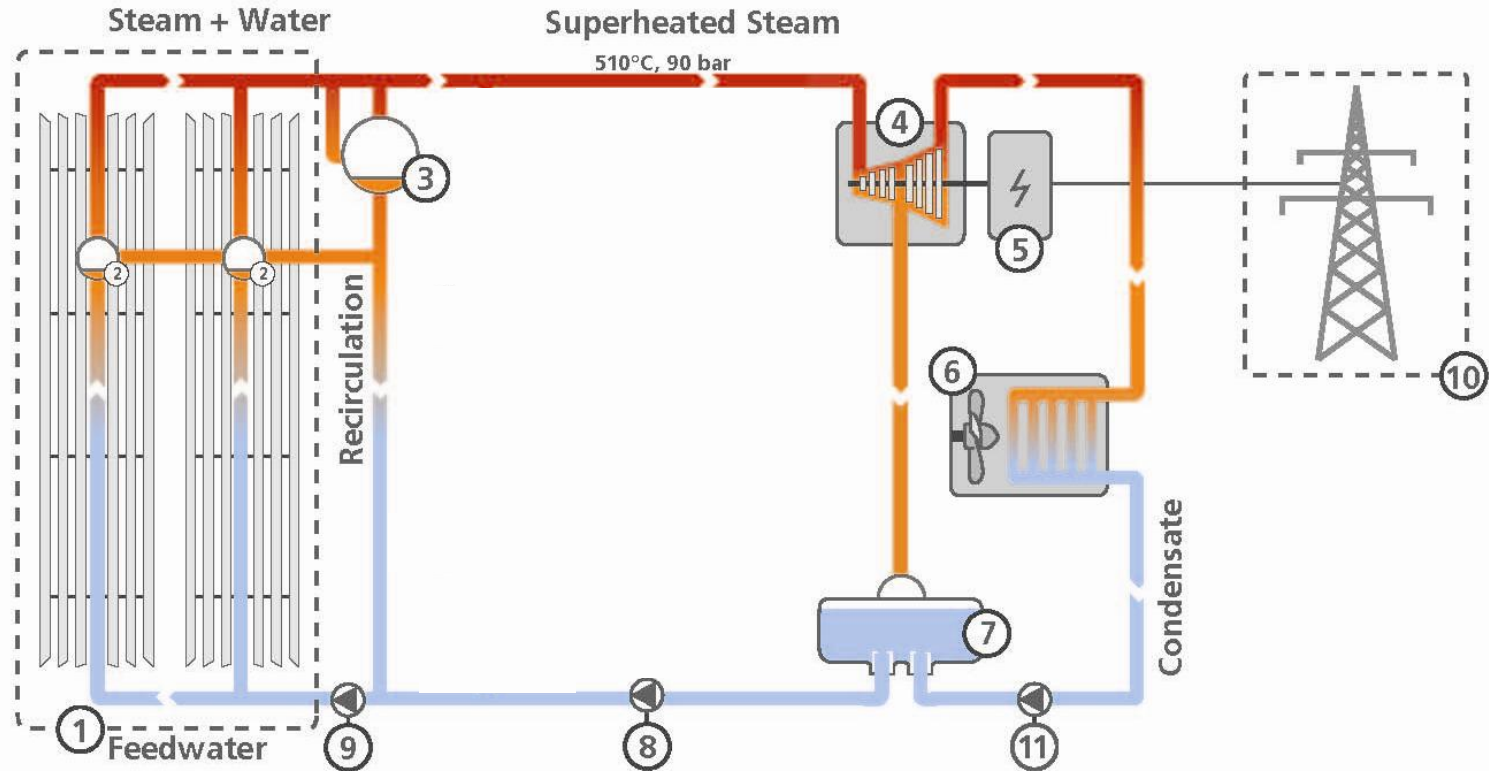


- Rapid site assembly due to high level of prefabrication
- Support structure based on standard components available in all markets



# CSP Plant Concept Purely Solar

## Highly Efficient with Superheated Steam



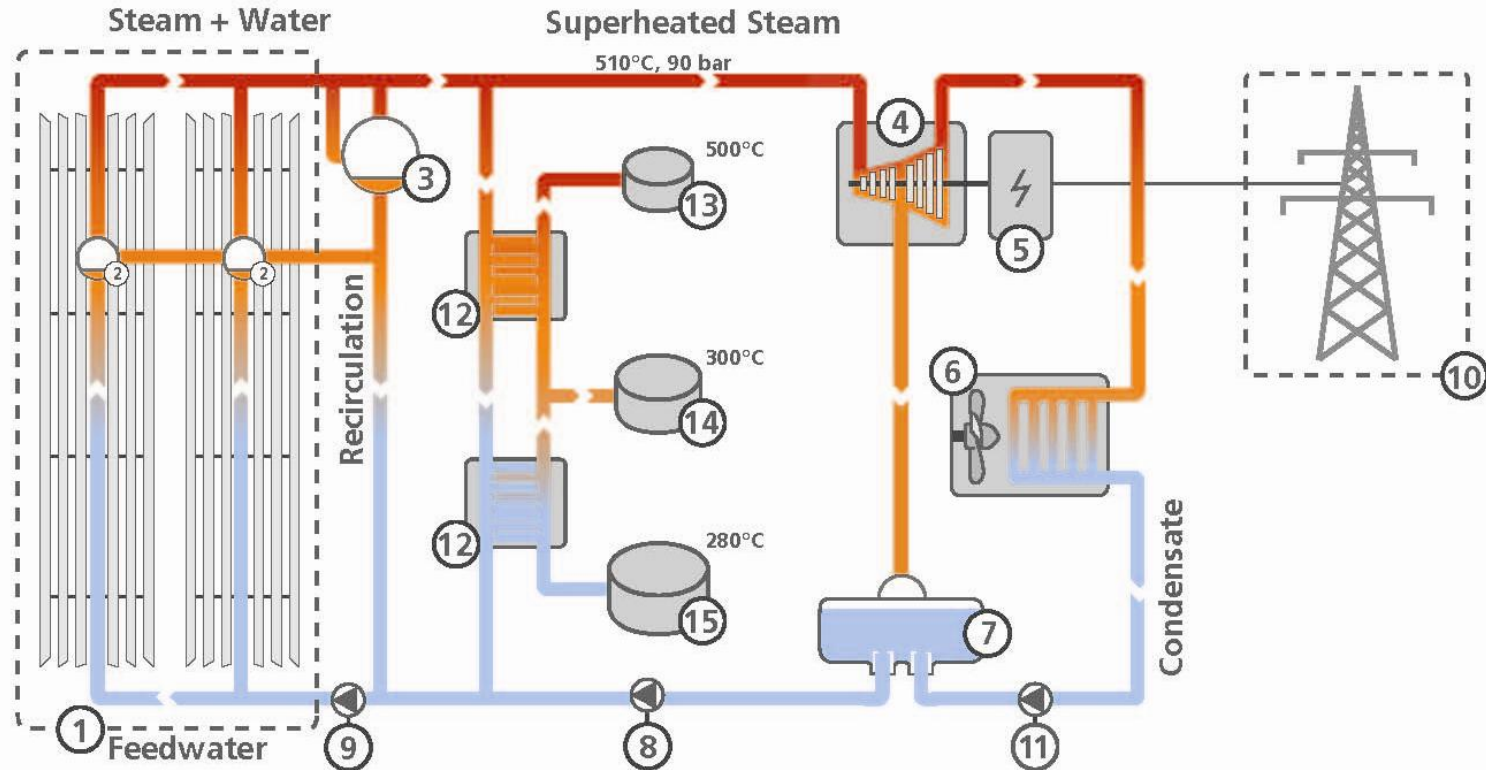
- 1. Solar Boiler
- 2. Steam Separator
- 3. Volume Balance Tank
- 4. Turbine
- 5. Generator

- 6. Air-Cooled Condenser
- 7. Deaerator / Feedwater Tank
- 8. Feedwater Pump
- 9. Recirculation Pump
- 10. Public Electricity Grid

- 11. Condensate Pump

# CSP Plant Concept with Thermal Storage

## Three Tank Solution with Superheated Steam



- 1. Solar Boiler
- 2. Steam Separator
- 3. Volume Balance Tank
- 4. Turbine
- 5. Generator

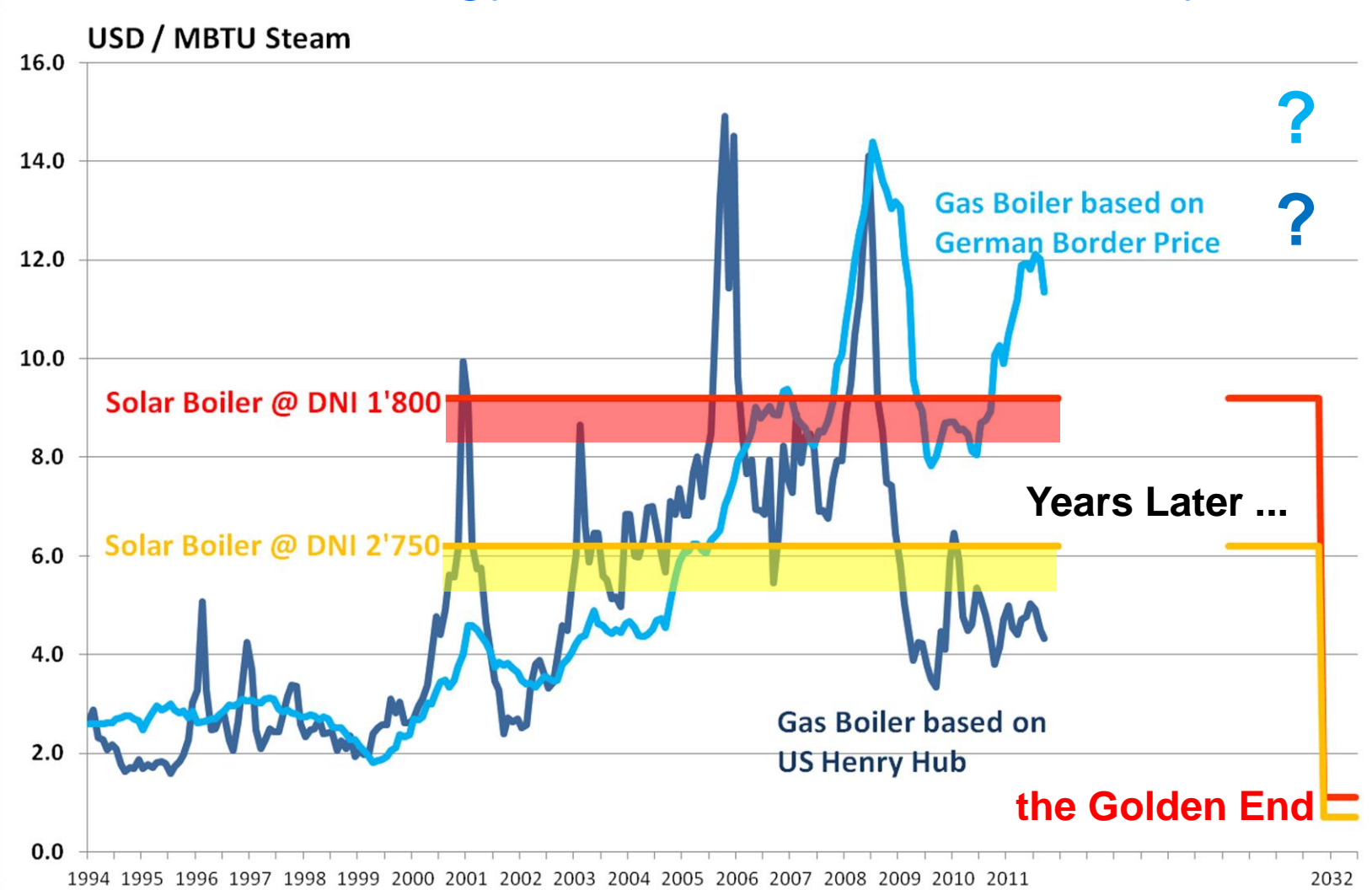
- 6. Air-Cooled Condenser
- 7. Deaerator / Feedwater Tank
- 8. Feedwater Pump
- 9. Recirculation Pump
- 10. Public Electricity Grid

- 11. Condensate Pump
- 12. Salt / Water Heat Exchangers
- 13. Hot Salt Tank
- 14. Intermediate Salt Tank
- 15. Cold Salt Tank



# CSP Steam Competitive to World Market Natural Gas

## Which Technology Provides Price Certainty?



# Comparison of CSP Technologies (1)

## Lowest LCOE with ABB / Novatec

	Parabolic trough	Solar Tower	ABB Novatec
Operating temperature	390°C	Up to 540°C	Up to 520°C
Power block efficiency	36%	39%	38%
Heat losses	10 %	5-10%	5 %
Material per annual MWh thermal yield	high	Medium to high	low
Land use efficiency kWh th per m <sup>2</sup>	270	300-350	370
Storage technology	Molten salt	Molten salt	Molten salt

## Comparison of CSP Technologies (2)

### Lowest OPEX with ABB / Novatec

	<b>Parabolic trough</b>	<b>ABB Novatec</b>	<b>Saving</b>
Mirror tracking	5 kWh	1 kWh	(- 80%)
Pumping power	20 kWh	7 kWh	(- 65%)
Maintenance cost	€ 3.7	€ 2.0	(- 46%)
Water consumption for cleaning	13.4 litres	2 litres	(- 85%)

All numbers per MW per annum



# CSP: ABB offers the most effective Technology This Makes ABB's CSP Technology Affordable



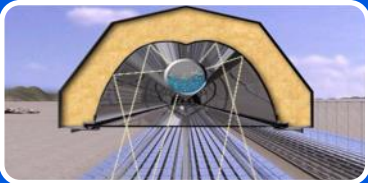
## Automated Manufacturing System

- Efficient process with integrated quality control
- Local production minimize transport and logistics costs



## Simple, Flat and Light Construction

- High land use efficiency (30% higher than PT)
- Low power consumption (70% lower than PT)



## Direct Steam Production up to 530°C, 130 bar

- Highly efficient power block (5% higher output than PT)
- Low heat losses (50% less than PT)



## Easy to Clean and Maintain

- Nearly flat mirrors cleaned by robot
- Low water consumption (85% less than PT)

# CSP Reference: Puerto Errado 1, Spain

## 12 MW<sub>th</sub>, 1.4 MW<sub>el</sub> in operation since spring 2010

Key Data	
EPC Contractor	Novatec Solar
Owner	Novatec Solar
Layout	3 rows of linear Fresnel collectors, conventional steam turbine equipment and generator, storage
Solar field length	806.40 m
Net aperture area	21,571.2 m <sup>2</sup>
Operating temperature	Up to 500 °C
Operating pressure	Up to 65 bar
Peak thermal output	12 MW <sub>th</sub>
Peak electrical output	1.4 MW <sub>el</sub>
Electrical production	2.2 GWh p.a.



# CSP Reference: Puerto Errado 2, Spain

## 150 MW<sub>th</sub>, 30 MW<sub>el</sub> in operation since Jan 2012

### Key data

<b>EPC Contractor</b>	<b>Novatec Solar</b>
<b>Owners</b>	Tubo Sol PE2 S.L. owned by 5 Swiss utilities (85%) and Novatec Solar (15%)
<b>Layout</b>	28 rows of linear Fresnel collectors, conventional steam turbine equipment and generator, storage
<b>Solar field length</b>	940.8 m
<b>Net aperture area</b>	302,000 m <sup>2</sup>
<b>Operating temperature</b>	270 °C
<b>Operating pressure</b>	55 bar
<b>Peak thermal output</b>	150 MW <sub>th</sub>
<b>Peak electrical output</b>	30 MW <sub>el</sub>
<b>Electrical production</b>	49 GWh/year
<b>Fuel</b>	Solar Only



# CSP Reference: Liddell, Australia

## 9.3 MW thermal, under hot commissioning in Jan 2012

### Key data

<b>EPC Contractor</b>	<b>Novatec Solar</b>
Owner	Macquarie Generation
Model	4 rows of linear Fresnel collectors, solar augmentation of a coal fired power station
Solar field length	403,2 m
Net aperture area	18,489.60 m <sup>2</sup>
Operating temperature	Up to 270°C
Operating pressure	Up to 55 bar
Peak thermal output	9.3 MW <sub>th</sub>
Thermal Output per year	13,550 MWh <sub>th</sub>



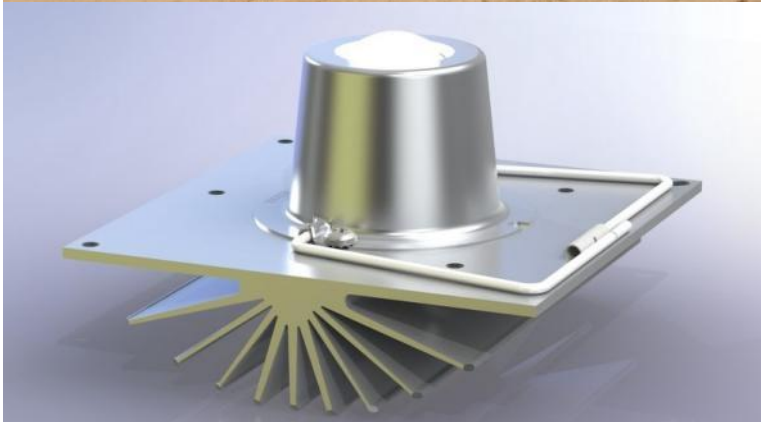




# Concentrated Photovoltaic In Cooperation with Greenvolts

# CPV: Concentrated Photovoltaic

## Technical Concept



An accurate two-axes tracking system focus the CPV modules precisely towards the sun.

The modules concentrate the light into the receiver where it's bundled on the cell.

A very efficient triple junction solar cell converts the light with an efficiency of 38% directly into electricity. These cells are used in the aerospace industry for mission critical applications on satellites.

The receiver is designed as a heatsink and cools the cell passively.

All electronics and software for each array are integrated in the System Control point. The CSP provides an output of 16 kW at 480 VAC.

# CPV: Technology Advantage

## Higher Efficiency than PV or Thin Film

### Today

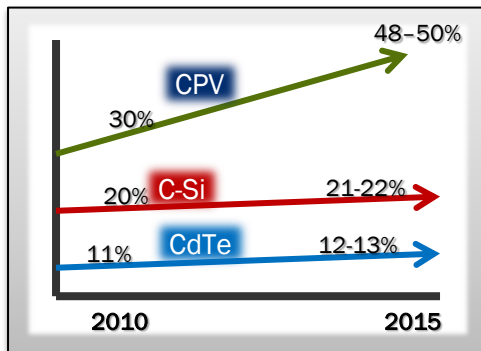
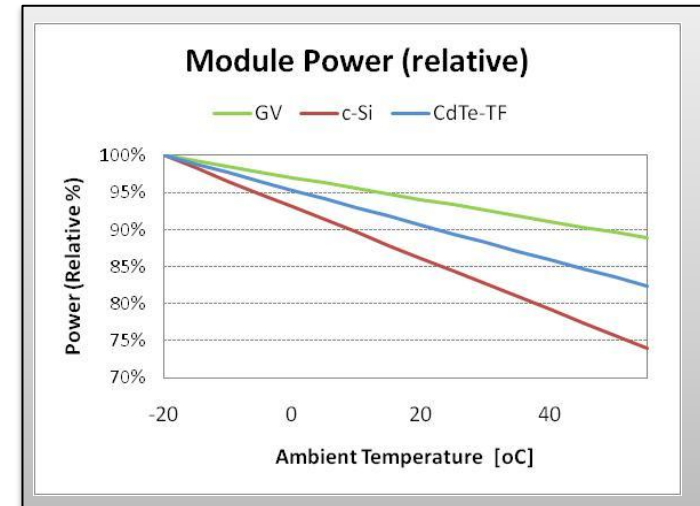
- CPV is more efficient than c-Si and CdTe
- CPV efficiency is even more superior in hot sunny regions
- CPV energy production increases with DNI

### Future

- CPV is seeing enormous efficiency gains
- Thin film is nearing the end of its efficiency gains

### Cost

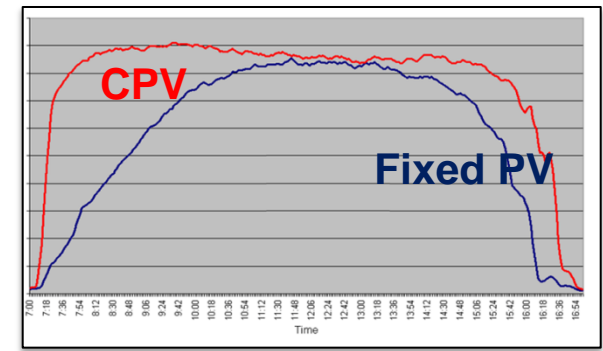
- Compelling cost reduction potential by CPV efficiency gains
- 1% increase in cell efficiency leads to 3% system cost savings



Efficiency vs. Time

Annual Energy Yield (MWh/yr)	
Technology	1MW Plant Creates
CdTe Fixed	1,683 (100%)
c-Si 1 Axis	2,052 (122%)
ABB	2,397 (143%)

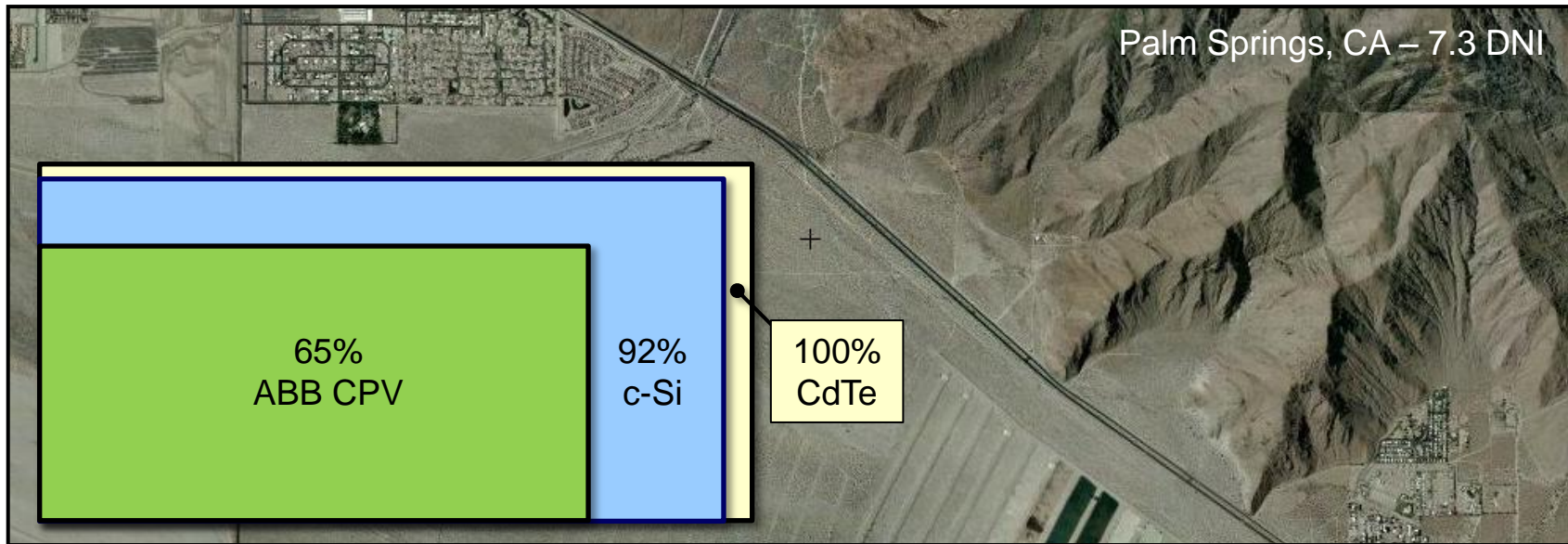
Higher Energy Production



Two-axis tracking maximizes harvesting of the solar resource over the entire day



# Higher Energy Yield compared to PV

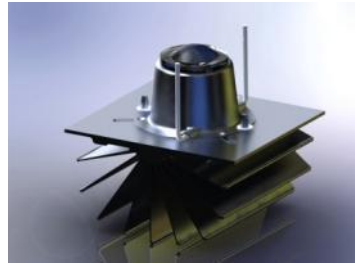


## Annual Energy Yield (MWh/yr)

Technology	1MW Plant Creates	1 Acre Produces
CdTe Fixed	1,683 (100%)	406 (100%)
c-Si 1 Axis	2,052 (122%)	442 (109%)
ABB CPV	2,397 (143%)	630 (155%)

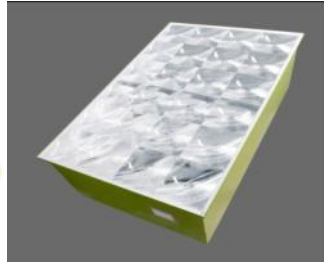


# CPV: Fully Modularized and Integrated System Optimized for high Efficiency and Reliability



Receiver: 10.4W

x 24  
→



Module: 250W

x 16  
→



Paddle Pair: 4kW

x 4  
→



Array: 16kW  
(primary building block)



System Control Point: SCP  
(Control, Inverter, Comms, Geo)

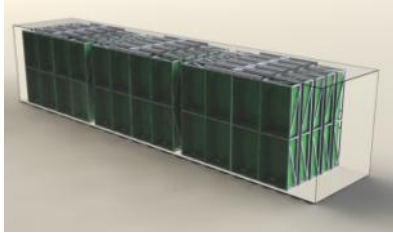


Pier (5 per array\*) SCP (1 per array) Stanchion (5 per array\*) Roll beam (1 per array)



# CPV: Shipped as Plug and Play System

## Quick and easy installation out of the container



"5-packs" loaded  
into 40' cargo  
containers



Mount Stanchions



Assemble Roll Beams



Mount Roll Beams



Slide on the Paddles



Hang SCPs



Auto-Commission

# CPV: Remote Operation of Power Portfolio

## Sophisticated Energy Management on Mobile Device

### Operating System monitors all key functions of each 16kW array

- Real time monitoring of module, tracker, and power conversion systems
- Individual IP addresses permit troubleshooting down to subsystems within each 16kW array
- All monitoring and calibration information available via secure wireless VPN
- Active weather & solar telemetry





# CPV: Applications

## Flexible arrangement of 16 kW arrays

### CPV Power Plants

- Local low voltage integration for small capacity of 16 to 200 kW
- Industrial and agricultural integration for few hundred kW
- Utility Solar Power Station up to 50 MW

### CPV Remote Power

- Agricultural pumping stations
- Relay stations for mobile networks

### Benefit from Shading

- Playground shading
- Cattle shading
- Car park shading





# CPV: ABB offers CPV Plants or just the System

## Clients requirement defines ABB's set up

### CPV Turnkey Plants



ABB acts as EPC and delivers the commissioned turnkey plant.

ABB provides full life cycle service from the early design stage, over project realization and grid connection to operation and maintenance of the plant.

### CPV System



ABB trains and certifies third party EPC contractors to design, sell and construct our CPV system.

The complete CPV system is shipped in modules of 16 kW / 480 V AC to the site.

Construction and grid integration by client or third party.

# CPV: Key Advantages of our Technology

## Outstanding and reliable performance



### Outstanding Efficiency

- Triple Junction Solar Cells offer 100% higher efficiency than Si cells
- Dual axis Tracking results in constant high yields all day long
- Well-designed passive cooling system keeps the cell cool and efficient



### Completely Modularized Plug and Play System

- High quality standards being met, as modules are wired, assembled and tested at factory
- Allows quick response from factory to market
- Quick and efficient installation



### Designed for Harsh Environments

- Upside-down position protects against dew, debris, soiling, hail and wind
- Wind resilience has been tested, automatic face down position in strong winds
- Multiple small units are less sensitive to wind than bigger central systems



### Remote Operation

- No personnel required on site
- Mobile real time monitoring and troubleshooting
- Cleaning alert indicates when maintenance would increase performance

# CPV Reference: Utility Wholesale in Byron, CA

320 kW, in operation since spring 2011





# CPV Reference: Insectary in Redding, CA

288 kW, in operation since Sep 2011

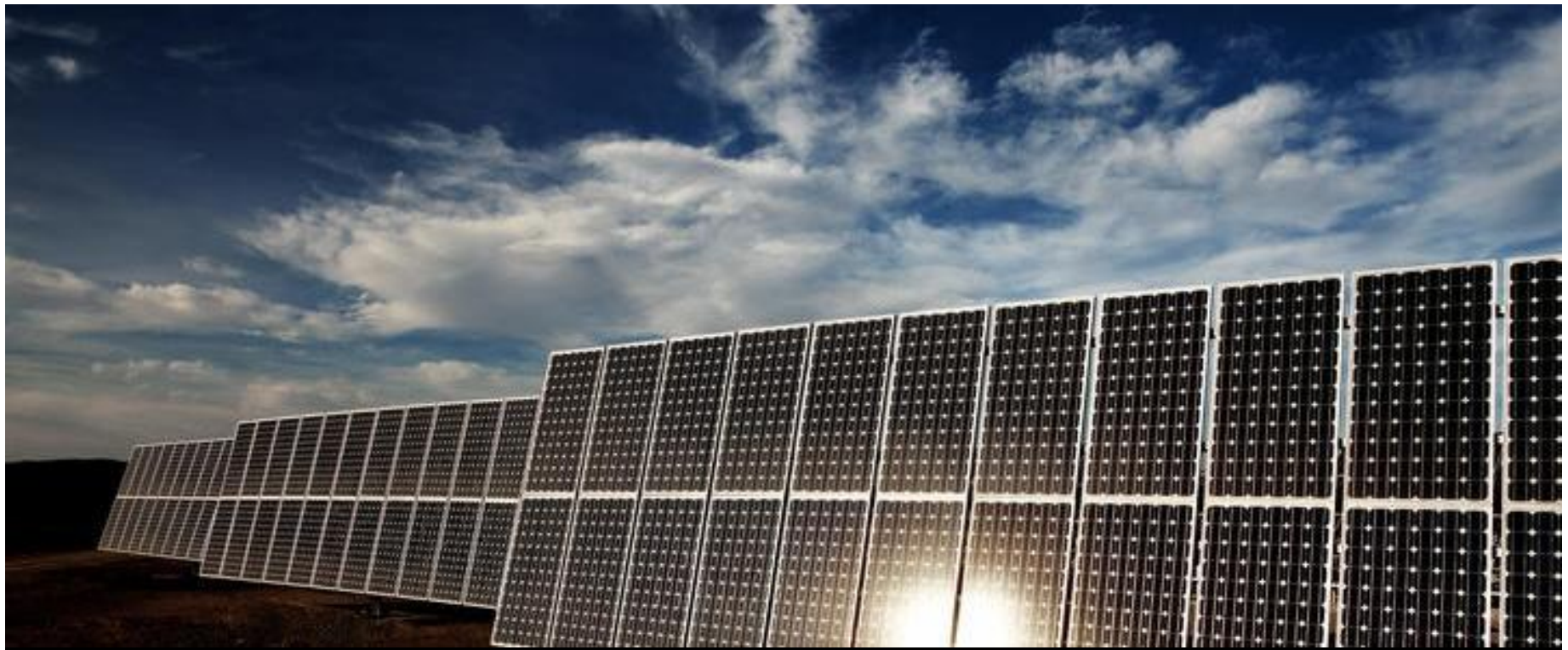




# CPV Reference: Education Yuma, AZ

1 MW, in operation since Sep 2011





# Photovoltaic Power Integrated Solution



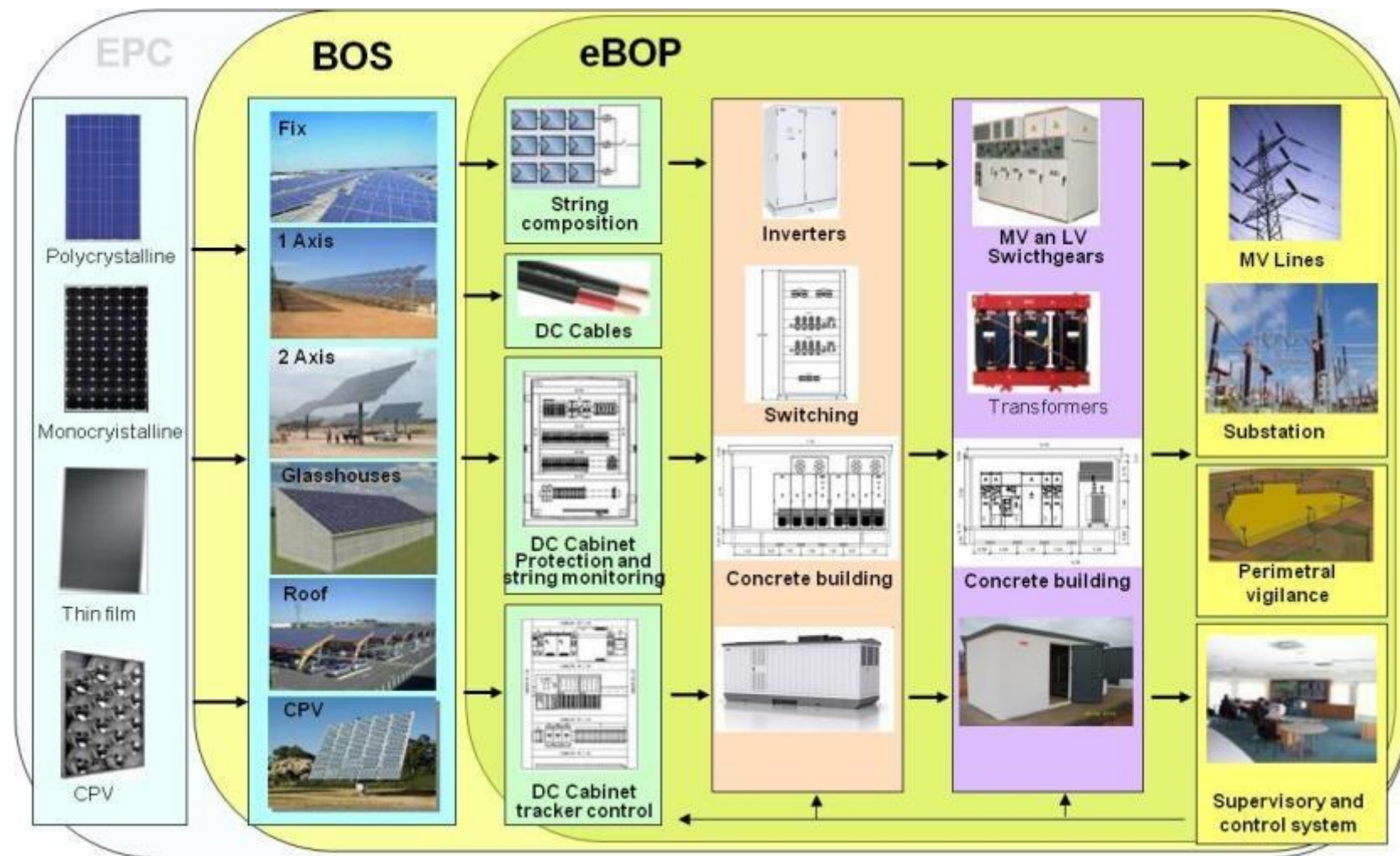
# PV Power Plants

## ABB delivers Turnkey Plant or Balance of System



# PV: Offered Scope

## Clients Requirement defines ABB's scope



Panels

Trackers

DC  
Cabling  
Protectors

Inverters

Transformation  
Center

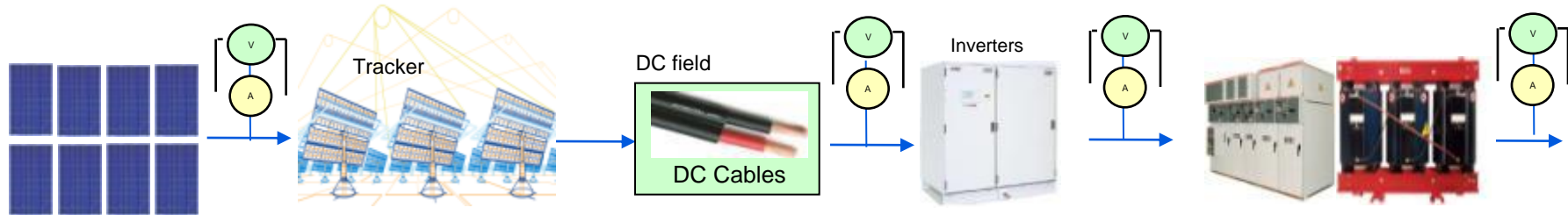
Grid  
Connection

**ABB**



# PV: ABB as turn key contractor

## Integrated Solution for High Performance



Panels

Trackers

DC Cabling  
Protectors

Inverters

Transformation  
Center

Automation, Monitoring  
and Remote Control

Integrated Plant Design,  
and Yield Calculation

Turn Key Solution  
Project Management, Site Management, H&S, Quality Control

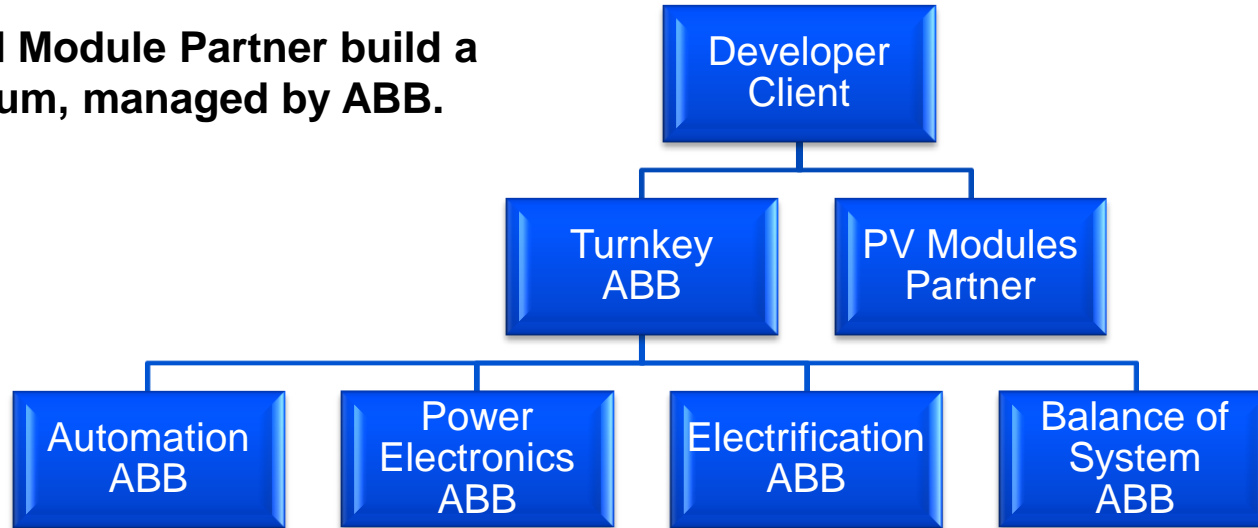
External Partner

**ABB**

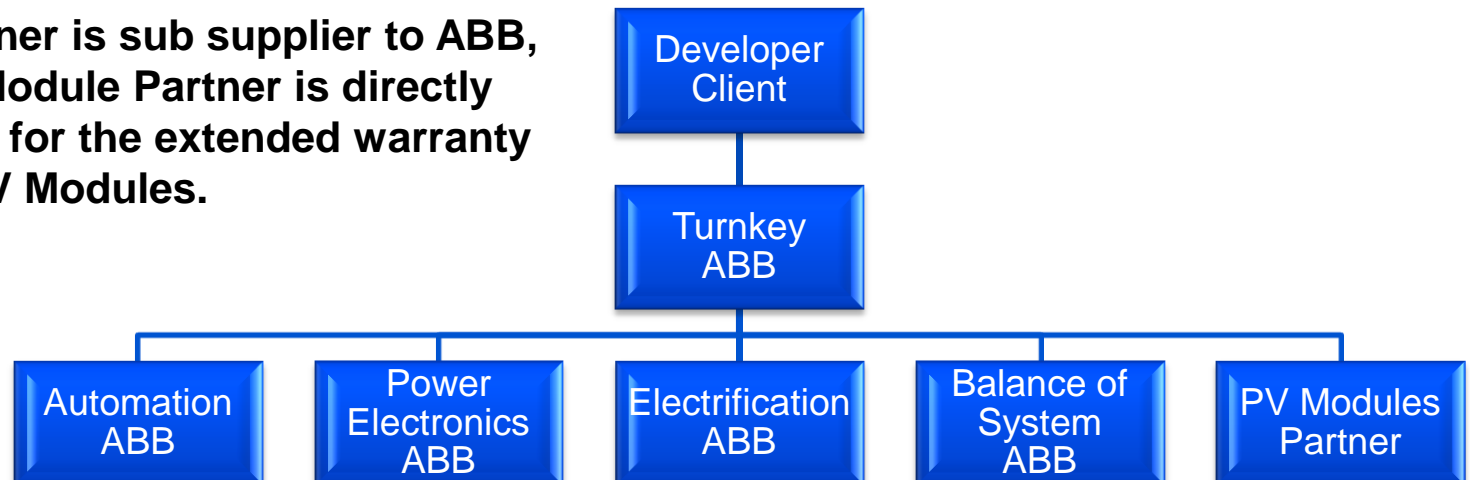
# PV: Flexible offerings according to clients requirement

## ABB cooperates with Module Supplier

- a) **ABB and Module Partner build a consortium, managed by ABB.**



- b) **Module Partner is sub supplier to ABB, but the PV Module Partner is directly accountable for the extended warranty period of PV Modules.**



# PV Reference: La Robla, Spain

## 13.3 MWp in operation since 2010



Customer:  
GA Solar

Type of Project: ERCAM 1 axis  
Tracker

Turnkey 13,3 MW PV solar plant.

Year of Commissioning:  
2010

### Customer need

- Maximize the performance and reliability of the solar plant
- Plant in operation in 3months

### ABB response

- ABB delivered the complete solar plant in consortium with a module manufacturer
- ABB applied an efficiency improvement system to maximize the overall performance of the PV solar plant
- ABB scope:
  - Supply: Substation, DC cabinets, AC cabinets, unit transformers, switchgears, equipment housing, system optimization, control and SCADA.
  - Turnkey installation, ground & civil works: Inverters, trackers, PV modules, transformers and switchgears, cabinets, housing, system optimization, control, SCADA, security system, cabling, etc
- Partner scope: PV modules.

### Customer benefit

- Reliable and efficient PV solar plant. Performance Ratio (PR) > 80%
- Optimized operation, control and maintenance of PV solar plant (sun tracking, system optimization, control and protection, etc.)
- La Robla produces 22.6 GWh per year – displaces 11,500 tons of greenhouse gas emissions annually
- Client kept the deadline and qualified for Spanish feed-in tariff for solar plant

# PV Reference: La Sugarella, Italy

## 24.2 MWp in operation since 2010



Size: 24.2 MWp, 1 axis tracker

Customer: Phenix Renewable

ABB Scope: EPC

Year of commissioning:

- EPC: 2010

### Customer need

- First class automation and electrical systems
- Maximize plant performance and reliability

### ABB response

- ABB delivered the complete solar plant in consortium with a module manufacturer
- ABB applied an efficiency improvement system to maximize the overall performance of the PV solar plant
- ABB scope:
  - Supply: Substation, DC cabinets, AC cabinets, unit transformers, switchgears, equipment housing, system optimization, control and SCADA.
  - Turnkey installation, ground & civil works: Inverters, trackers, PV modules, transformers and switchgears, cabinets, housing, system optimization, control, SCADA, security system, cabling, etc



# PV Reference: Spinasanta, Italy

## 6 MWp, in operation since 2010



Size: 6 MWp, fix installation

Customer: Actelios Solar

ABB Scope: EPC

Year of commissioning:

- EPC: 2010

- Status: Connected to the grid

### Customer need

- First class automation and electrical systems
- Maximize plant performance and reliability

### ABB response

- ABB delivered a complete EPC
- ABB applies an efficiency improvement system to maximize the overall performance of the PV solar plant
- ABB scope:
  - Supply: Panels, structure, inverter centers, DC & AC cabinets, transformers, switchgears, cabling, equipment housing, protection equipment, MV connection line
  - Installation: Panels, structure, inverter centers, DC & AC cabinets, transformers, switchgears, cabling, equipment housing, protection equipment, MV connection line, PV modules electrical connection

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for a better world™

